

# Stacking instructions

## Delivered stacked wood must meet the following requirements:

1. The delivered wood may have a maximum size of **110 x 110 cm** (width x height)
2. The length of the delivered wood may be a maximum of **5950 cm**
3. Planks must be provided with spacer slats per layer
  - a. A spacer slat must be placed every **30 cm**
  - b. The slats must be **min. 18 mm** high, **max. 22 mm**
  - c. The slats must be **min. 18 mm** wide, **max. 30 mm**
  - d. The slats may be square as long as they have equal dimensions
  - e. For rectangular slats, there must be a **min. 4 mm** difference between the width and the height
4. Deviating cross-sectional dimensions must be communicated to Hestus in advance
5. Planks with a thickness between **18 – 25 mm** may be double stacked, always with the visible faces facing each other.
6. A technical drawing must be made available, including visible face indication
7. One package per profile, thickness and length, with bearers underneath



- Do not use steel straps.
- For Spruce, use top planks and protruding bearers.
- If the boards are longer than 4000 mm, 4 bearers must be used.
- Transport carefully, forklift forks at the correct distance.
- Non-compliant delivery will result in additional costs and a longer lead time.
- Deliver a minimum of 2 extra lengths for quality control purposes.